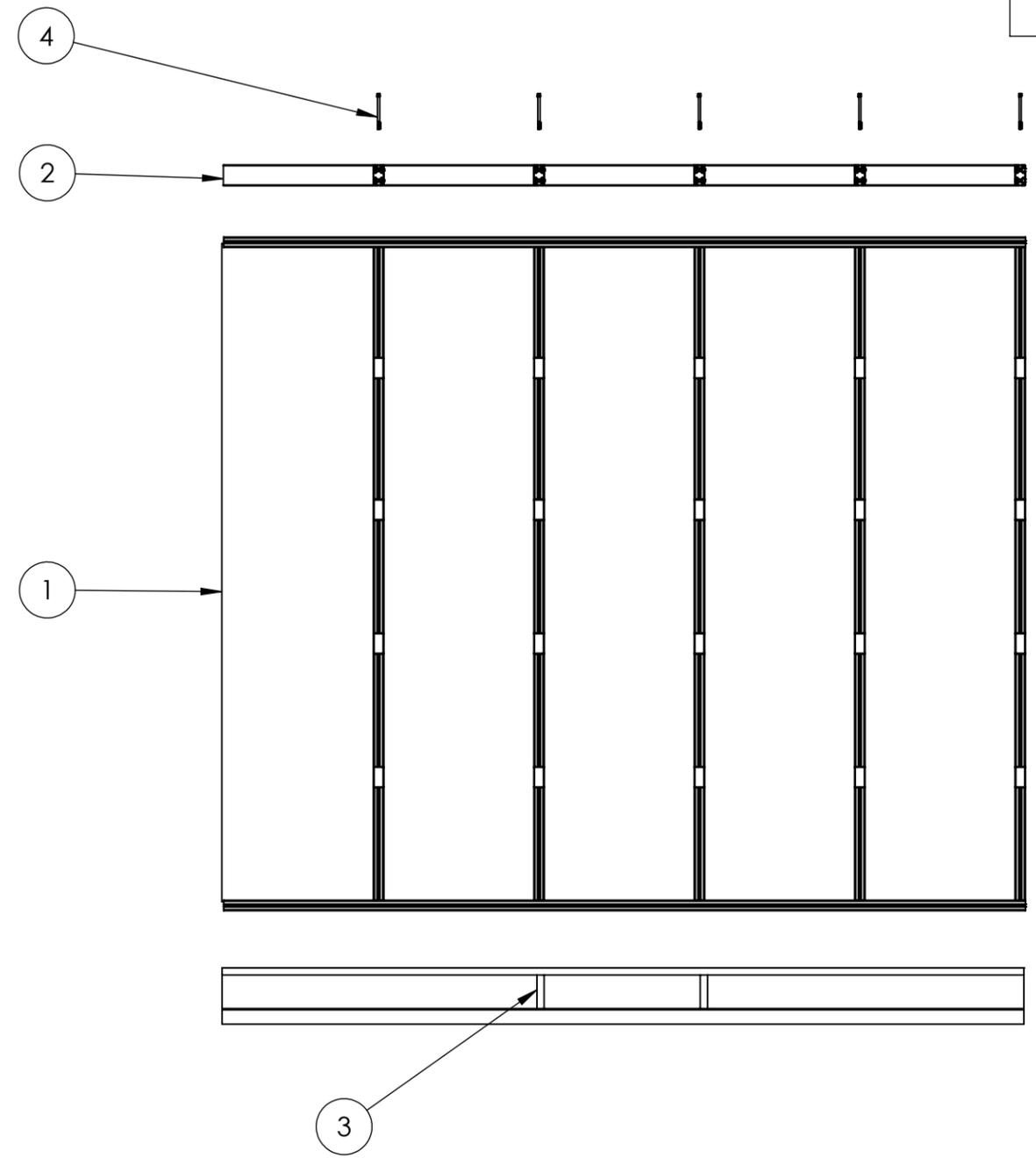


NOTE: (UNLESS OTHERWISE SPECIFIED)
FRAMING
 • 6063-T6 ALUMINUM EXTRUSION
 • GRAY PAINTED (3N) / CLEAR ANODIZED (6N)
 • 8MM MULTIWALL

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DRAWN BY: GDEMOSKY		TITLE: POWERHAC - OVERALL ASSEMBLY	
DATE: 6/8/2020	DO NOT SCALE DRAWING	SIZE B	DWG. NO. 98-31945
		SCALE: 1:48	REV
		SHEET 1 OF 22	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CONTAINMENT ASSEMBLY	120" x 100.6"	1
2	TOP RUNNER ASSEMBLY	120" x 99.15"	1
3	ADJUSTABLE BOTTOM SEAL ASSEMBLY	120" x 6"	1
4	5-18 SS 5" SHCS	5-18 SS 5" SHCS Bolt and Split-Lock Washer	10



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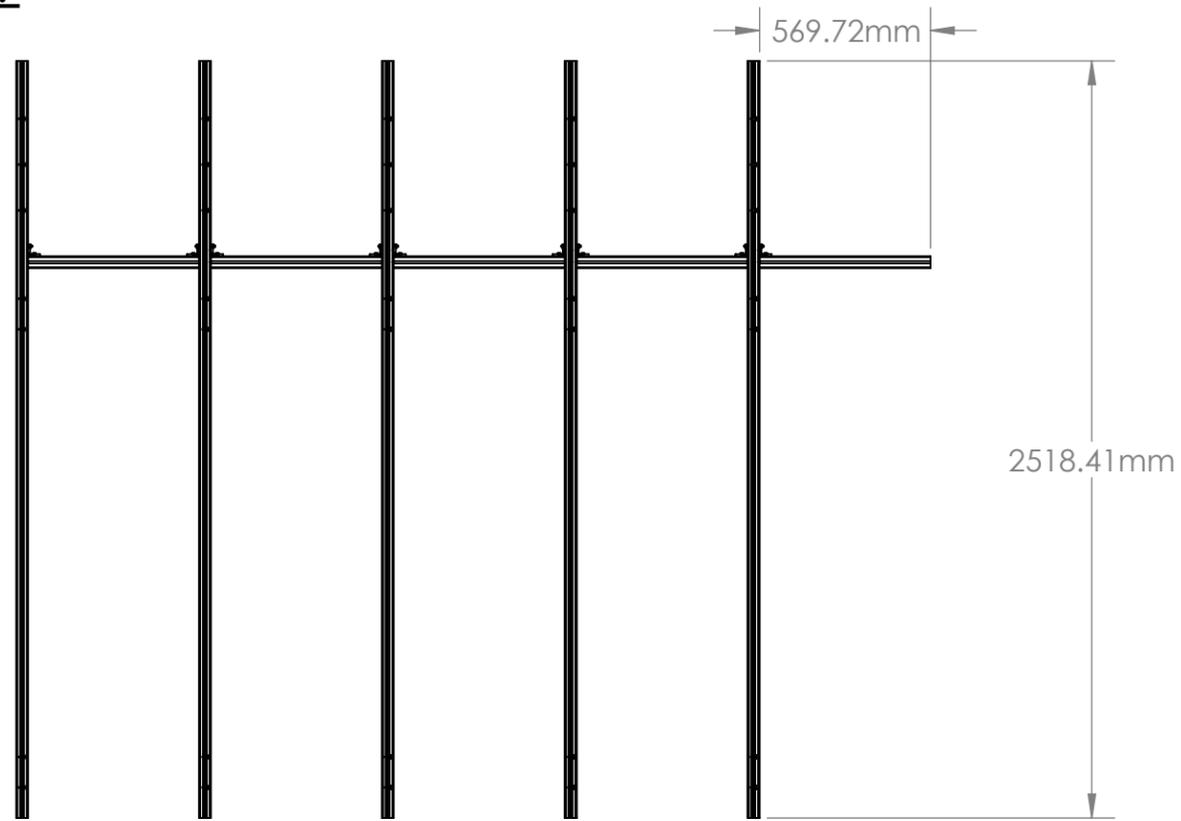
UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS (MM)
 TOLERANCES:
 ANGULAR: ±1
 ONE PLACE DECIMAL ±.1
 TWO PLACE DECIMAL ±.01
 THREE PLACE DECIMAL ±.005

DRAWN BY: GDEMOSKY
 DATE: 6/8/2020
 DO NOT SCALE DRAWING

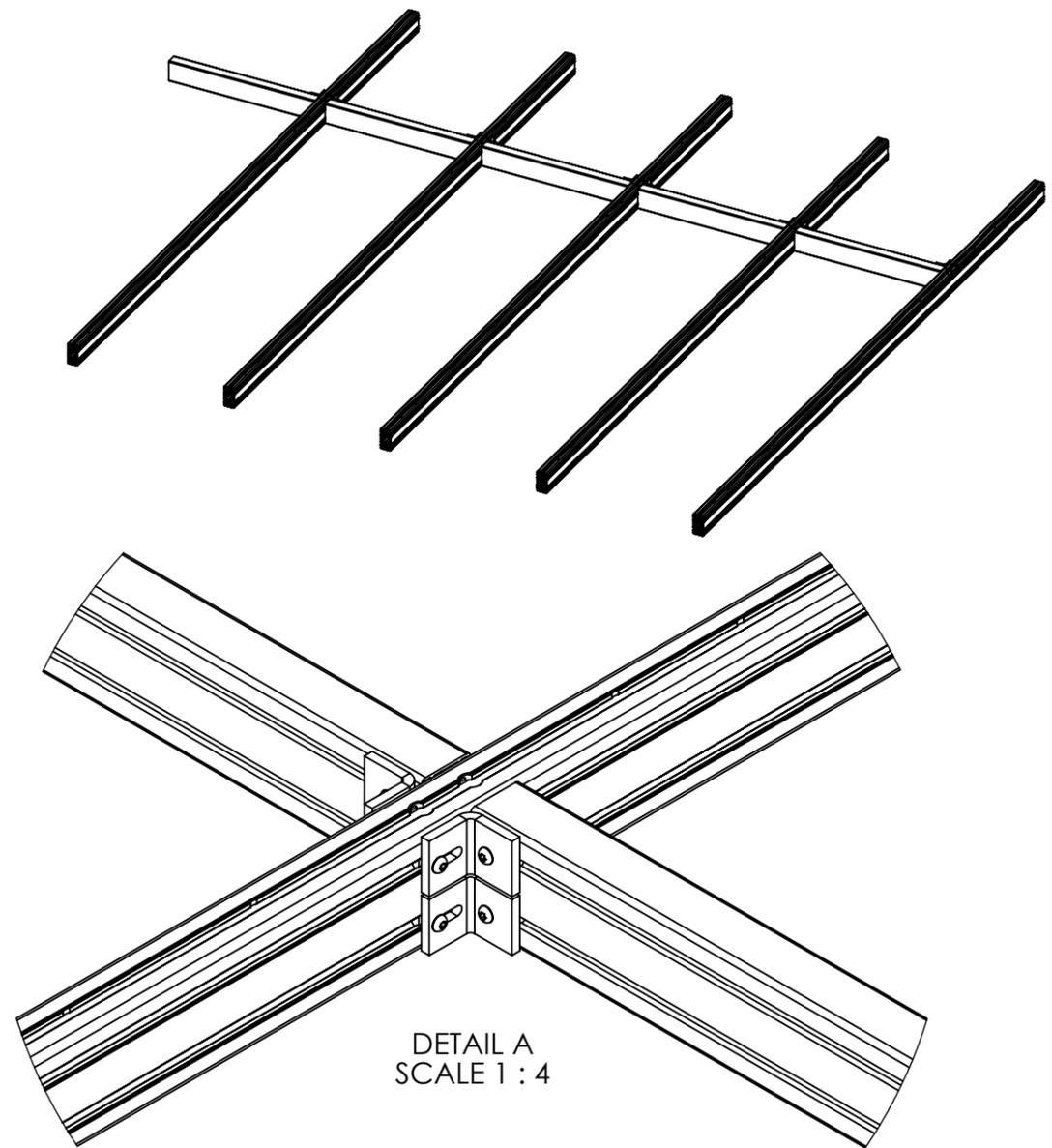


TITLE: POWERHAC - BOM		
SIZE B	DWG. NO. 98-31945	REV
SCALE: 1:48		SHEET 2 OF 22

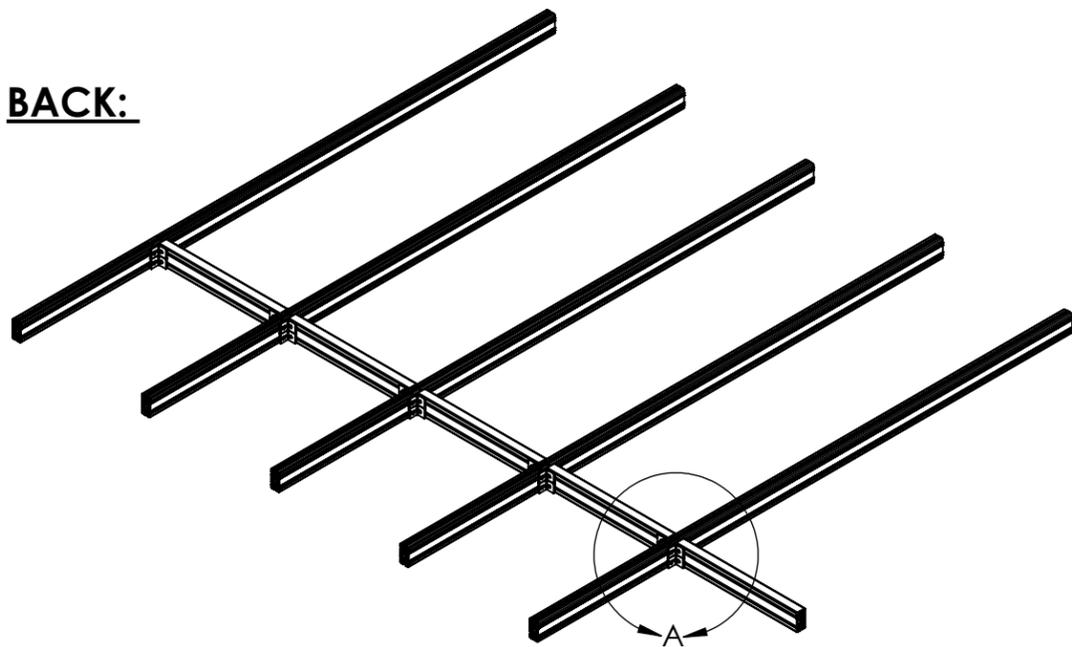
TOP:



FRONT:



BACK:



UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS (MM)
 TOLERANCES:
 ANGULAR: ±1
 ONE PLACE DECIMAL ±.1
 TWO PLACE DECIMAL ±.01
 THREE PLACE DECIMAL ±.005

Tate

TITLE: TOP RUNNER - OVERALL

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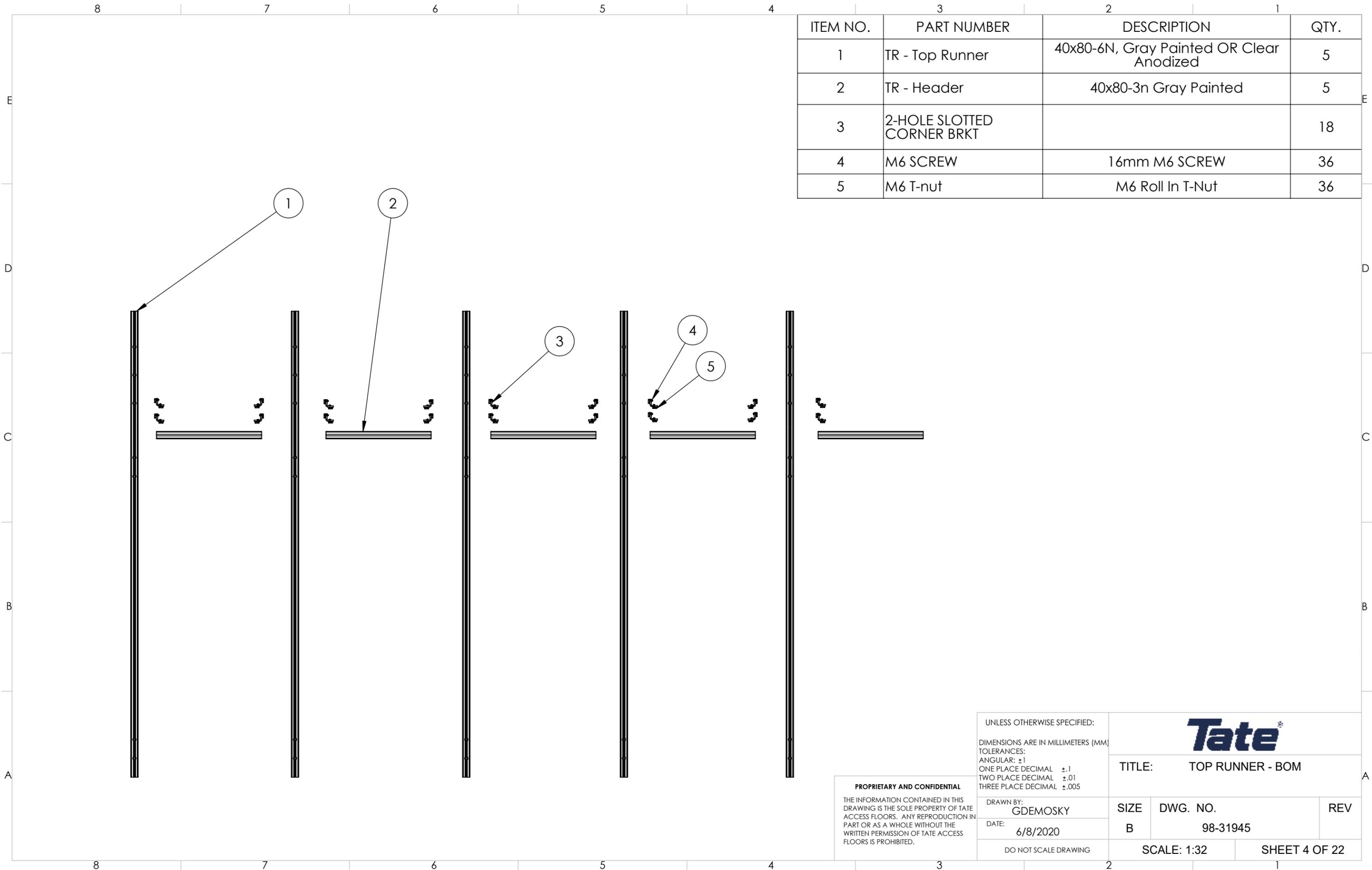
DRAWN BY:
GDEMOSKY
 DATE:
6/8/2020

SIZE	DWG. NO.	REV
B	98-31945	

DO NOT SCALE DRAWING

SCALE: 1:24

SHEET 3 OF 22



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TR - Top Runner	40x80-6N, Gray Painted OR Clear Anodized	5
2	TR - Header	40x80-3n Gray Painted	5
3	2-HOLE SLOTTED CORNER BRKT		18
4	M6 SCREW	16mm M6 SCREW	36
5	M6 T-nut	M6 Roll In T-Nut	36

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS (MM)
 TOLERANCES:
 ANGULAR: ±1
 ONE PLACE DECIMAL ±.1
 TWO PLACE DECIMAL ±.01
 THREE PLACE DECIMAL ±.005

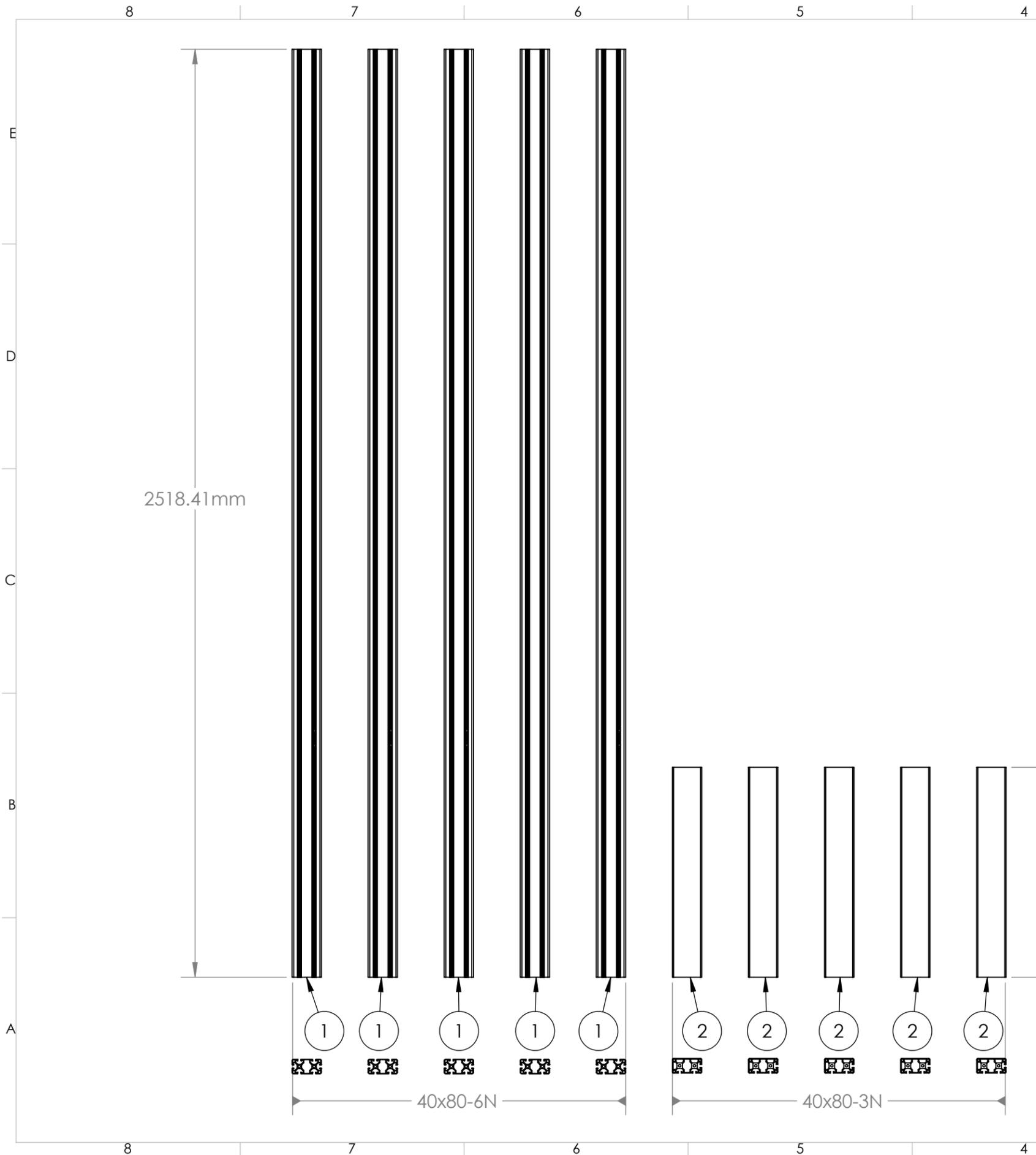


TITLE: TOP RUNNER - BOM

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DRAWN BY: GDEMOSKY
 DATE: 6/8/2020
 DO NOT SCALE DRAWING

SIZE	DWG. NO.	REV
B	98-31945	
SCALE: 1:32		SHEET 4 OF 22



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TR - Top Runner	40x80-6N, Gray Painted OR Clear Anodized	5
2	TR - Header	40x80-3n Gray Painted	5

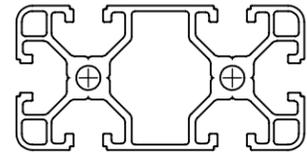
ALL DIMENSIONS ARE IN MM AND HAVE A TOLERANCE OF +/- 0.5MM

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS (MM) TOLERANCES: ANGULAR: ±1 ONE PLACE DECIMAL ±.1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		Tate [®]	
		TITLE: TOP RUNNER - EXCUT	
DRAWN BY: GDEMOSKY	SIZE B	DWG. NO. 98-31943	REV
DATE: 6/8/2020	SCALE: 1:24		SHEET 5 OF 22
DO NOT SCALE DRAWING			

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ALL DIMENSIONS ARE IN MM AND HAVE A TOLERANCE OF +/- 0.5MM

TOP VIEW:



20.00mm

0mm

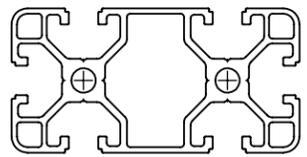
2 X M8 STEP DRILL

629.54mm

669.42mm

2518.41mm

BOTTOM VIEW:



20.00mm

0mm

7 X M10 STEP DRILL

192.53mm

344.93mm

497.33mm

791.21mm

892.81mm

2315.21mm

2416.81mm

QUANTITY: 5

NOTE:
CUTS AND HOLES TO BE DEBURRED

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS (MM)
TOLERANCES:
ANGULAR: ±1
ONE PLACE DECIMAL ±.1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005



TITLE: TR - ITEM 1
40X80-6N TOP RUNNER

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DRAWN BY: GDEMOSKY
DATE: 6/8/2020

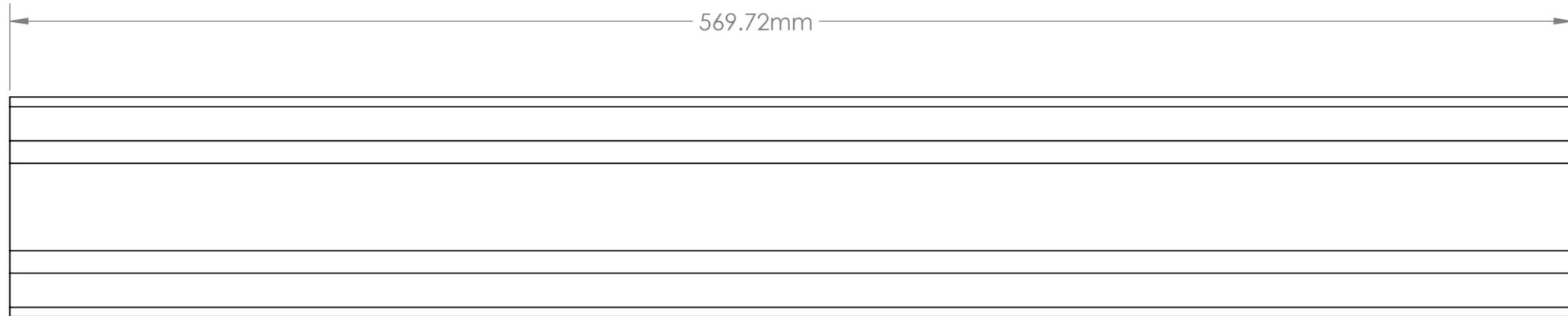
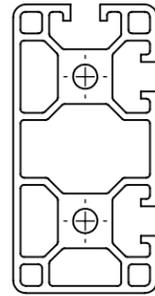
SIZE	DWG. NO.	REV
B	98-31943	

DO NOT SCALE DRAWING

SCALE: 1:24

SHEET 6 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM



NOTE:
CUTS AND HOLES TO BE DEBURRED

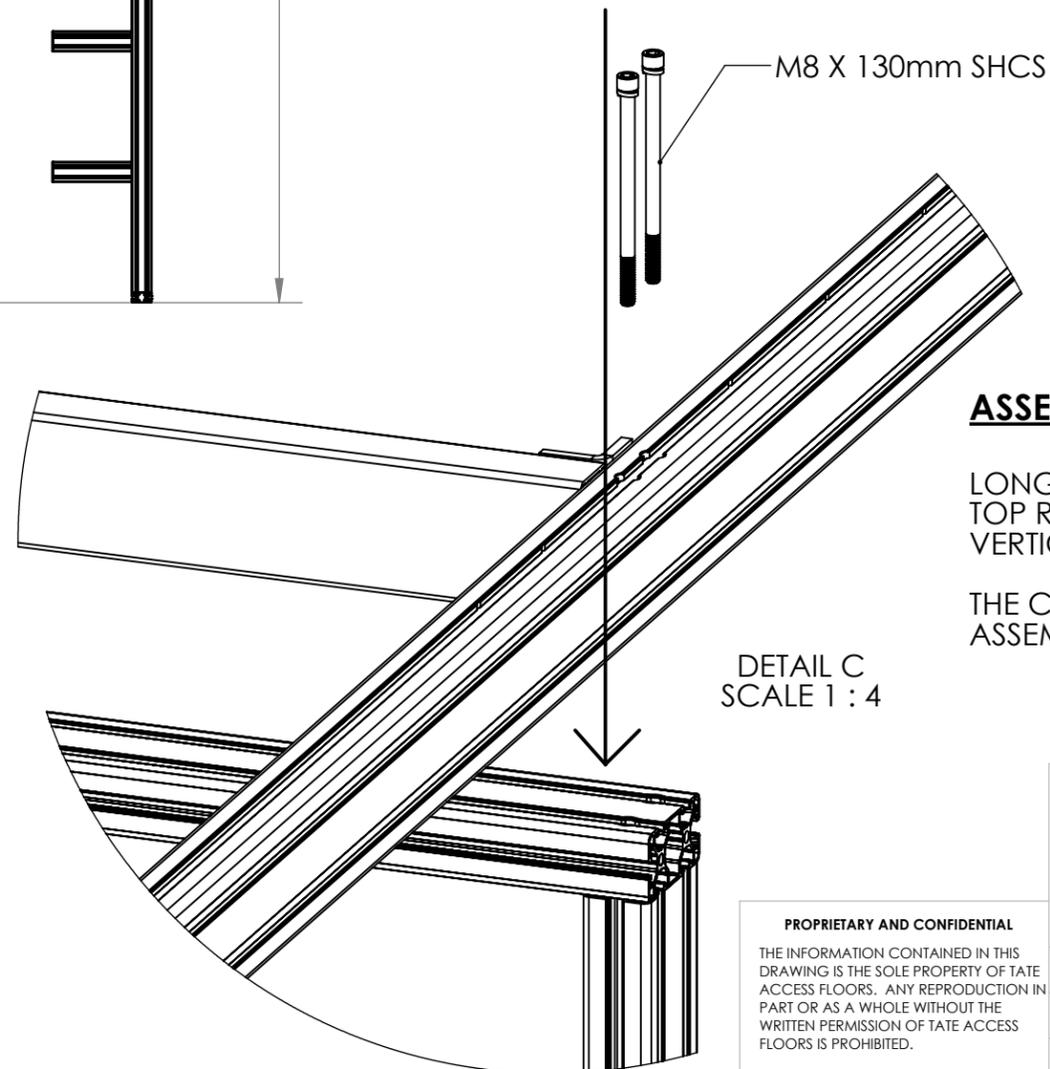
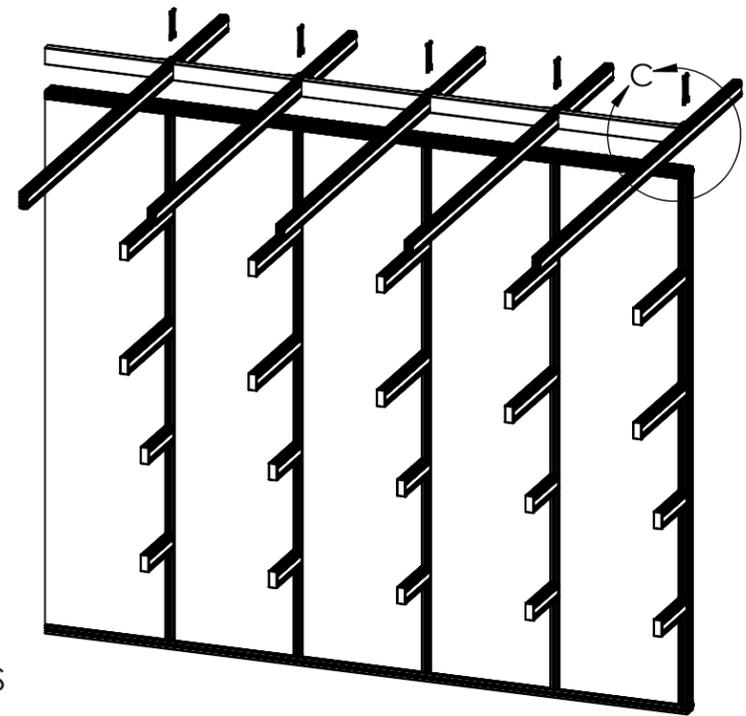
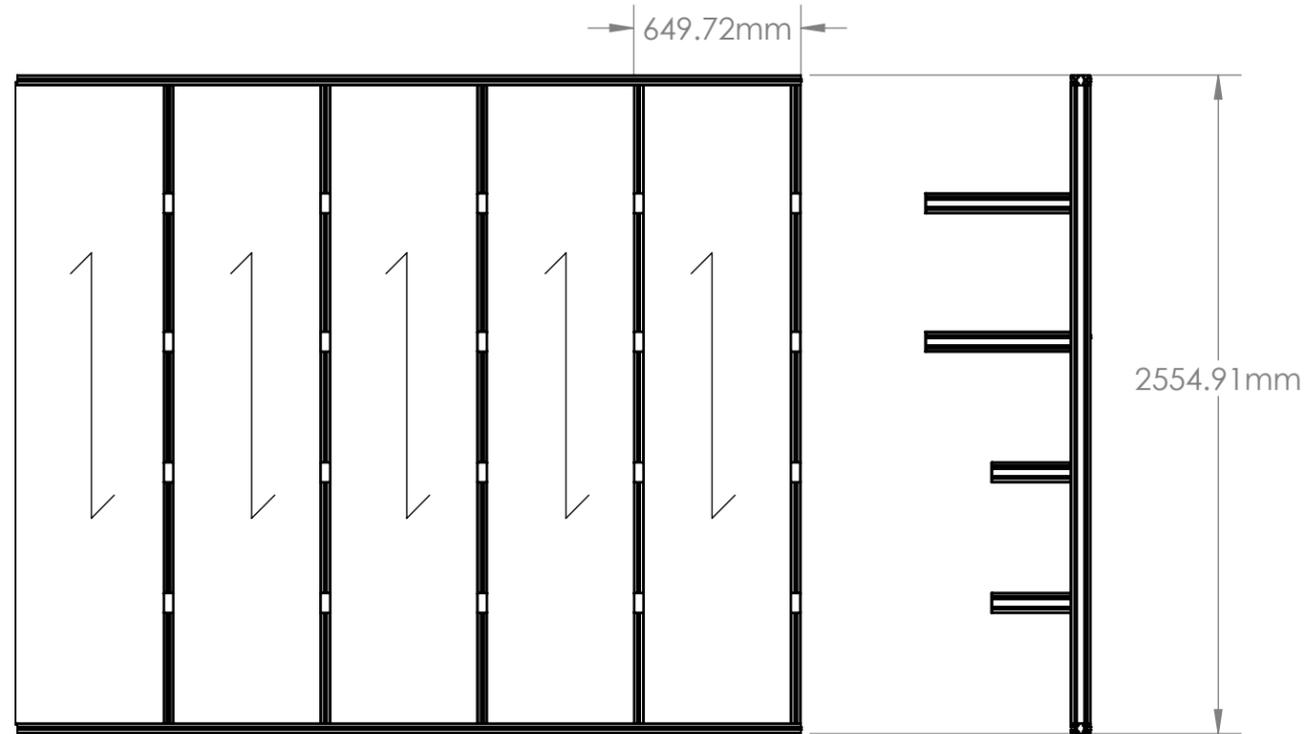
QUANTITY: 5

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS (MM) TOLERANCES: ANGULAR: ±1 ONE PLACE DECIMAL ±.1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		Tate [®]	
DRAWN BY: GDEMOSKY		TITLE: TR - ITEM 2 40X80-3N HEADER	
DATE: 6/8/2020	SIZE B	DWG. NO. 98-31943	REV
DO NOT SCALE DRAWING	SCALE: 1:4		SHEET 7 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM

FINISH: GRAY PAINTED or CLEAR ANODIZED
POLY: 8mm MULTIWALL



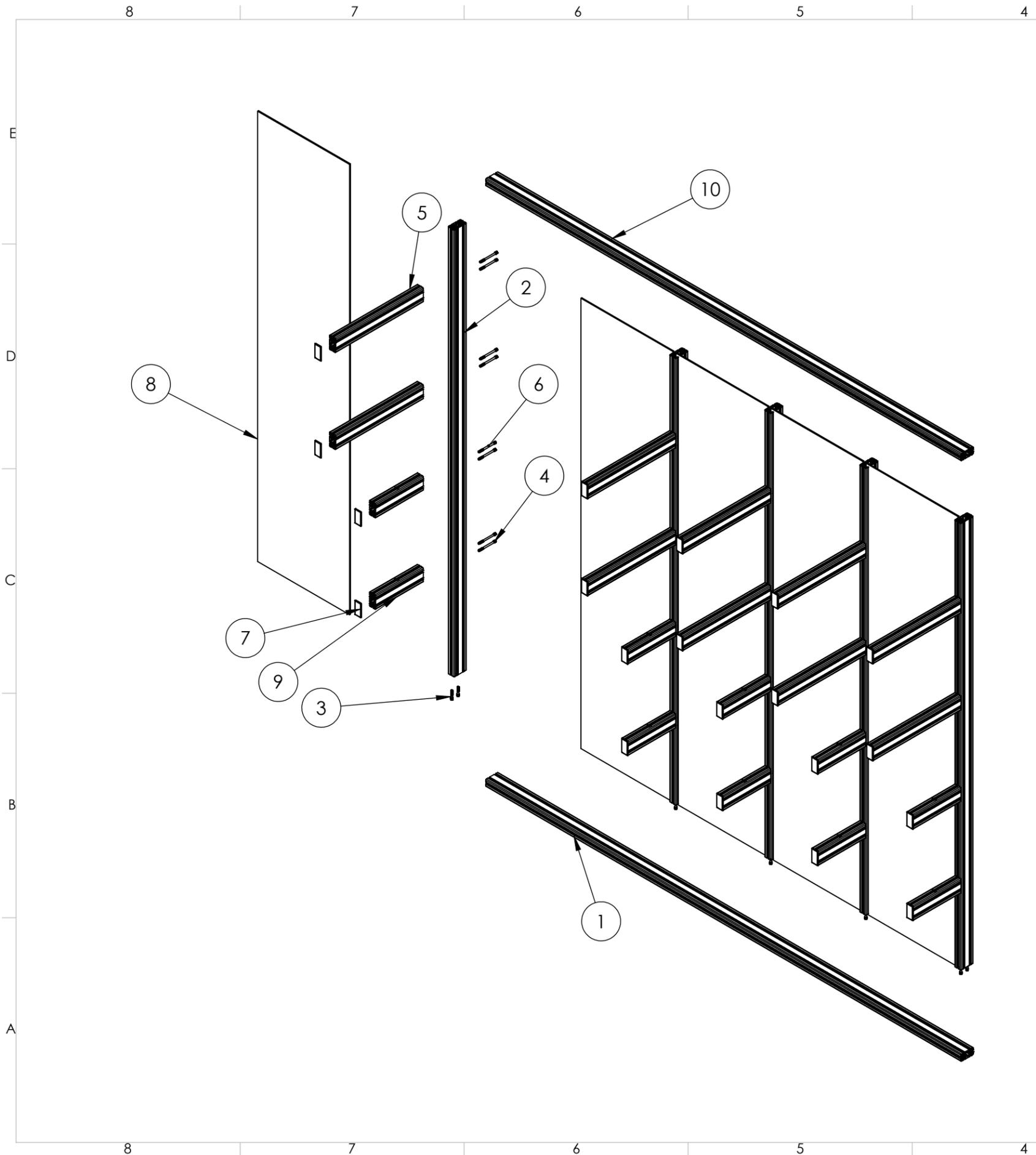
ASSEMBLY NOTE:

LONG M8 BOLTS MUST BE SCREWED THROUGH
TOP RUNNERS, UPPER HORIZONTAL, AND INTO
VERTICALS

THE CONTAINMENT ASSEMBLY **CANNOT** BE
ASSEMBLED SEPARATELY FROM THE TOP RUNNER

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UNLESS OTHERWISE SPECIFIED:		Tate		
DIMENSIONS ARE IN MILLIMETERS (MM)				
TOLERANCES:		TITLE: CONTAINMENT - OVERALL		
ANGULAR: ±1		SIZE	DWG. NO.	REV
ONE PLACE DECIMAL ±.1		B	98-31945	
TWO PLACE DECIMAL ±.01		SCALE: 1:32		SHEET 8 OF 22
THREE PLACE DECIMAL ±.005				
DRAWN BY:	GDEMOSKY			
DATE:	6/8/2020			
DO NOT SCALE DRAWING				



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Lower Horizontal 40x80-6N	40x80 - 6N	1
2	Vertical Runner 40x80 - 6N	40x80 - 6N	5
3	20612	M8 X 40mm SHCS	10
4	20613	M8 SPLIT LOCK WASHER	50
5	CT Arm 40x80 - 6N	40x80 - 6N	10
6	M8 x 100mm SHCS	18-8 Stainless Steel	40
7	19252 4080 End Cap	40x80 End Cap	20
8	21006/19184	8mm Multiwall	5
9	SL Arm 40x80 - 6N	40x80 - 6N	10
10	Uppper Horizontal 40x80-6N	40x80 - 6N	1

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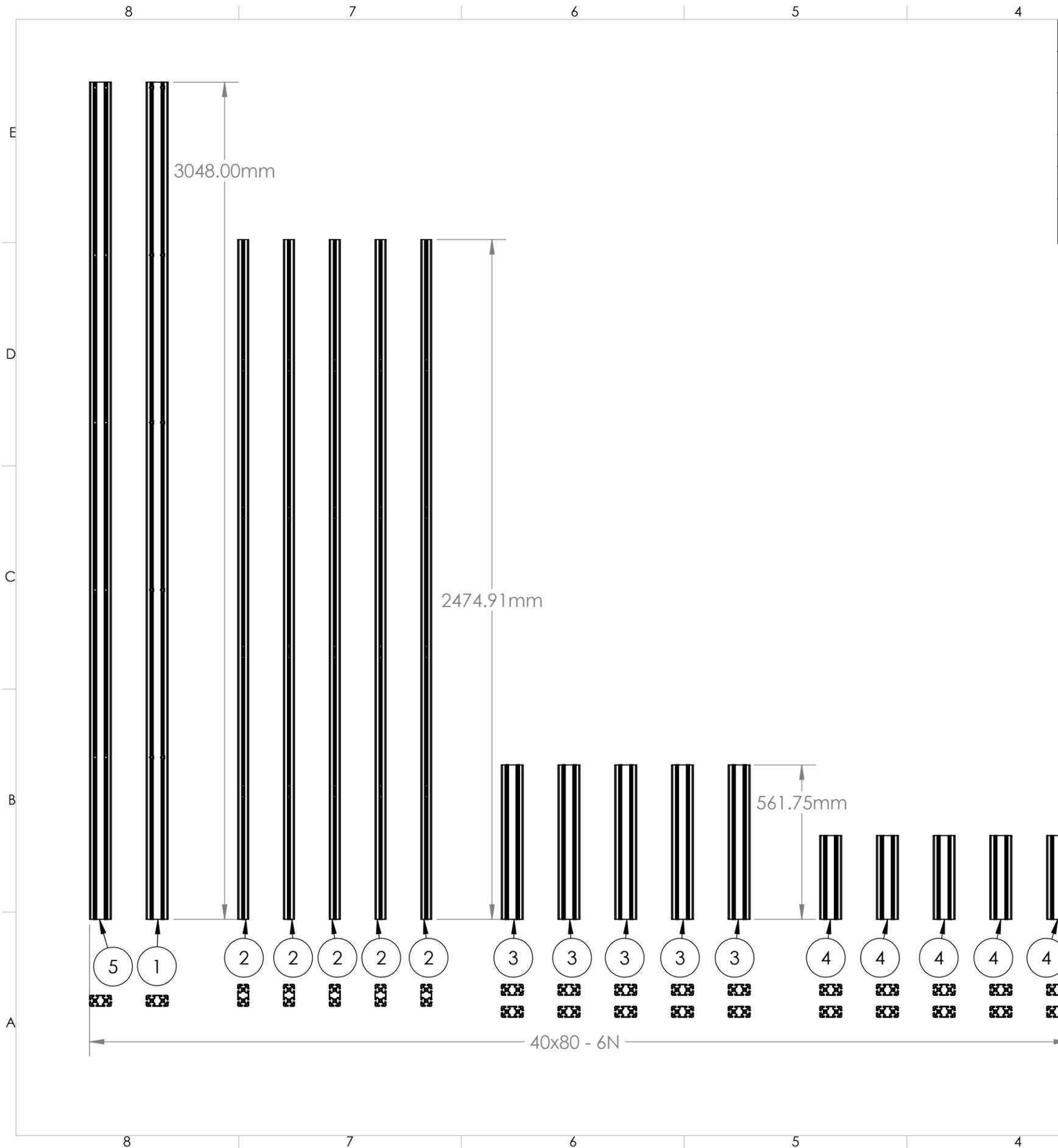
UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS (MM)
 TOLERANCES:
 ANGULAR: ±1
 ONE PLACE DECIMAL ±.1
 TWO PLACE DECIMAL ±.01
 THREE PLACE DECIMAL ±.005

DRAWN BY: GDEMOSKY
 DATE: 6/8/2020
 DO NOT SCALE DRAWING



TITLE: CONTAINMENT - OVERALL

SIZE B	DWG. NO. 98-31943	REV
SCALE: 1:32		SHEET 9 OF 22



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Lower Horizontal 40x80-6N	40x80 - 6N	1
2	Vertical Runner 40x80 - 6N	40x80 - 6N	5
3	CT Arm 40x80 - 6N	40x80 - 6N	10
4	SL Arm 40x80 - 6N	40x80 - 6N	10
5	Uppper Horizontal 40x80-6N	40x80 - 6N	1

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS (MM)
 TOLERANCES:
 ANGULAR: ±1
 ONE PLACE DECIMAL ±.1
 TWO PLACE DECIMAL ±.01
 THREE PLACE DECIMAL ±.005



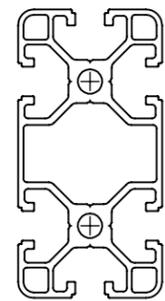
TITLE: CONTAINMENT - EXCUT

PROPRIETARY AND CONFIDENTIAL
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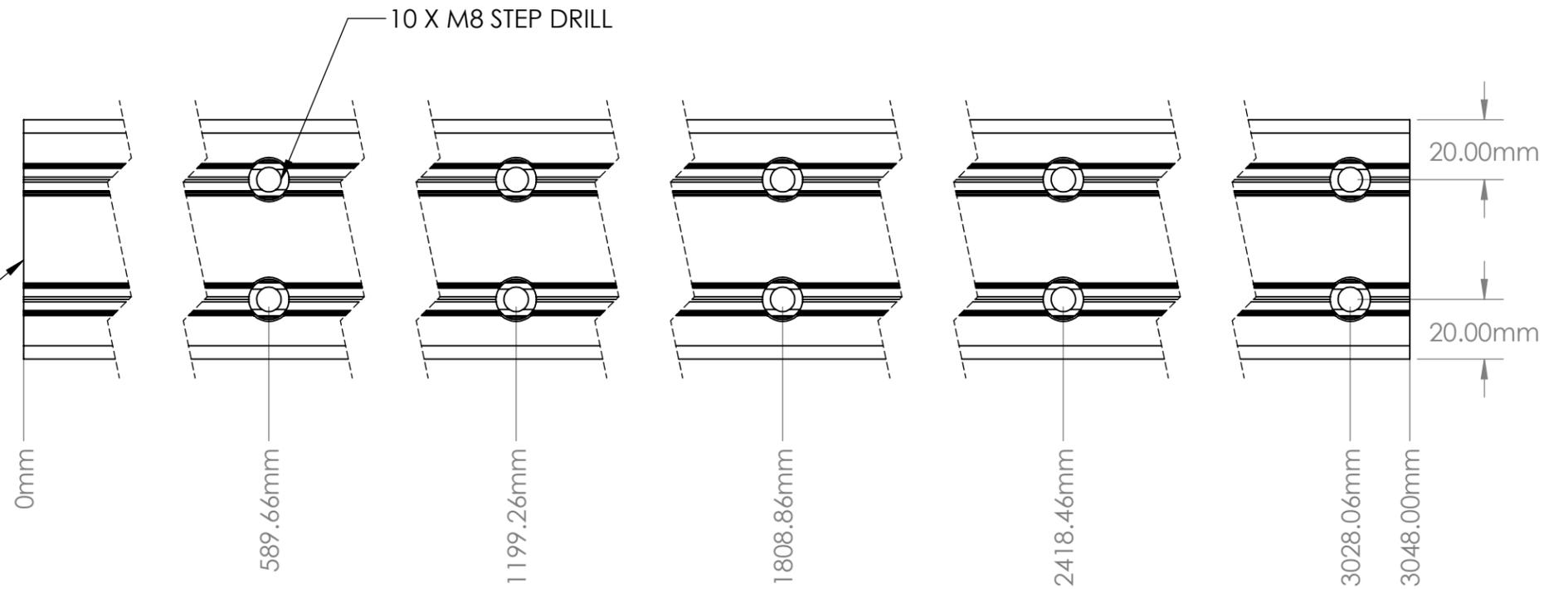
DRAWN BY:
 GDEMOSKY
 DATE:
 6/8/2020
 DO NOT SCALE DRAWING

SIZE B	DWG. NO. 98-31943	REV
SCALE: 1:24		SHEET 10 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM



LEFT SIDE



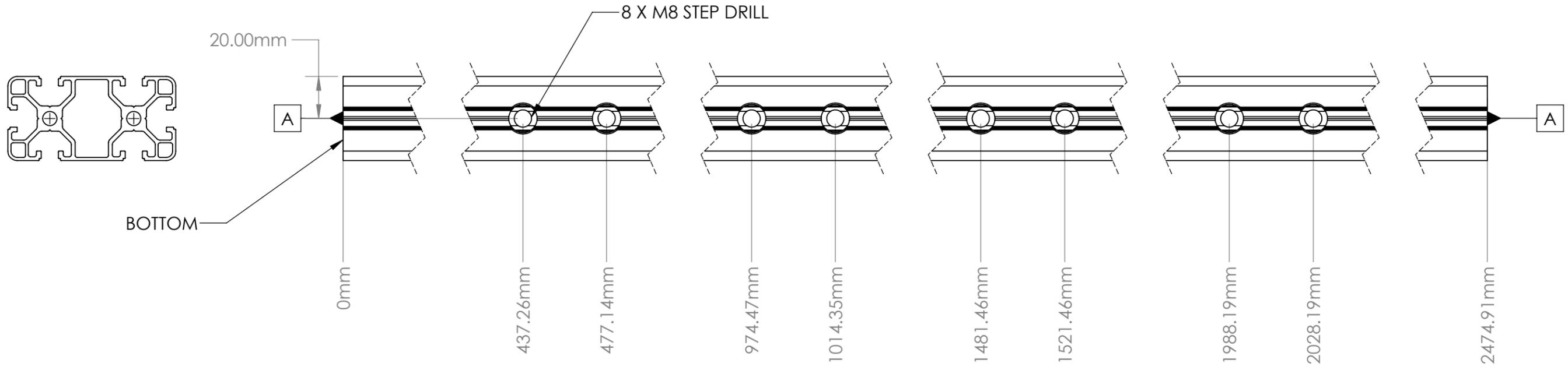
QUANTITY: 1

NOTE:
CUTS AND HOLES TO BE DEBURRED

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DRAWN BY: GDEMOSKY		TITLE: CONTAINMENT - ITEM 1 BOTTOM HORIZONTAL	
DATE: 6/8/2020	SIZE B	DWG. NO. 98-31943	REV
DO NOT SCALE DRAWING		SCALE: 1:24	SHEET 11 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM



QUANTITY: 5

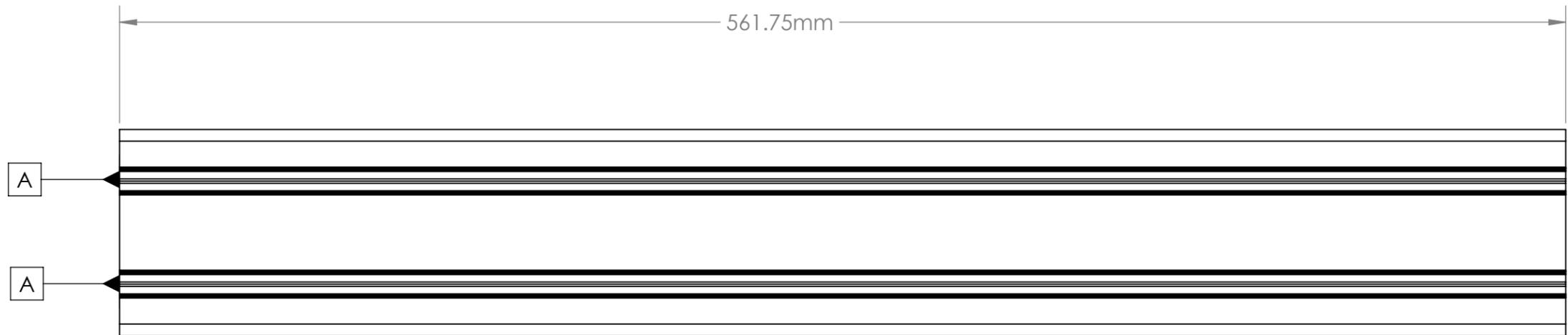
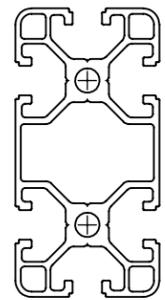
NOTE: (UNLESS OTHERWISE SPECIFIED)

- PARTS MUST BE FREE OF BURRS AND SHARP EDGES
- HOLES ARE COUNTERBORED FOR M8 SHCS
- A TAP AND THREAD ALL END HOLES FOR M8 X 20mm DEEP

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS (MM) TOLERANCES: ANGULAR: ±1 ONE PLACE DECIMAL ±.1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		Tate [®]	
DRAWN BY: GDEMOSKY		TITLE: CONTAINMENT - ITEM 2 VERTICAL RUNNER	
DATE: 6/8/2020	SIZE B	DWG. NO. 98-31943	REV
DO NOT SCALE DRAWING	SCALE: 1:24		SHEET 12 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM



QUANTITY: 10

NOTE: (UNLESS OTHERWISE SPECIFIED)

- PARTS MUST BE FREE OF BURRS AND SHARP EDGES
- HOLES ARE COUNTERBORED FOR M8 SHCS
- A TAP AND THREAD ALL END HOLES FOR M8 X 20mm DEEP

PROPRIETARY AND CONFIDENTIAL

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TOLERANCES:
ANGULAR: ±1
ONE PLACE DECIMAL ±.1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005



TITLE: CONTAINMENT - ITEM 3
CT ARM (UPPER)

DRAWN BY:
GDEMOSKY

DATE:
6/8/2020

SIZE	DWG. NO.	REV
B	98-31943	

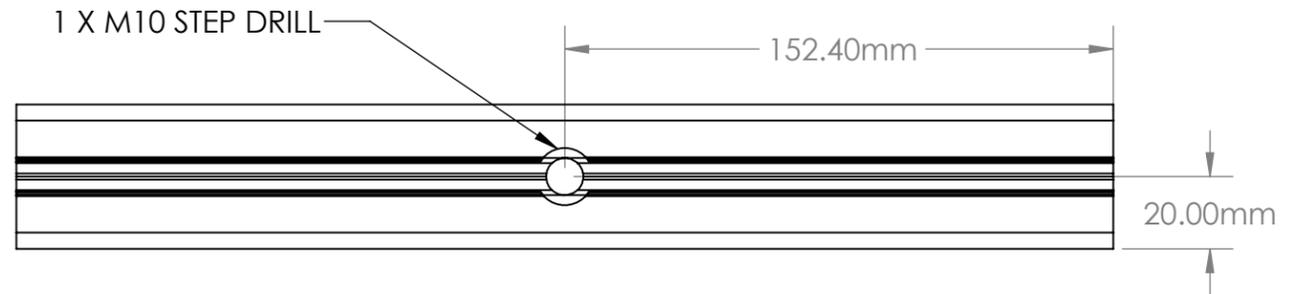
DO NOT SCALE DRAWING

SCALE: 1:4

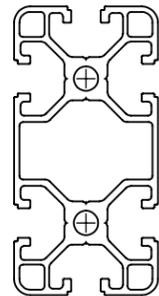
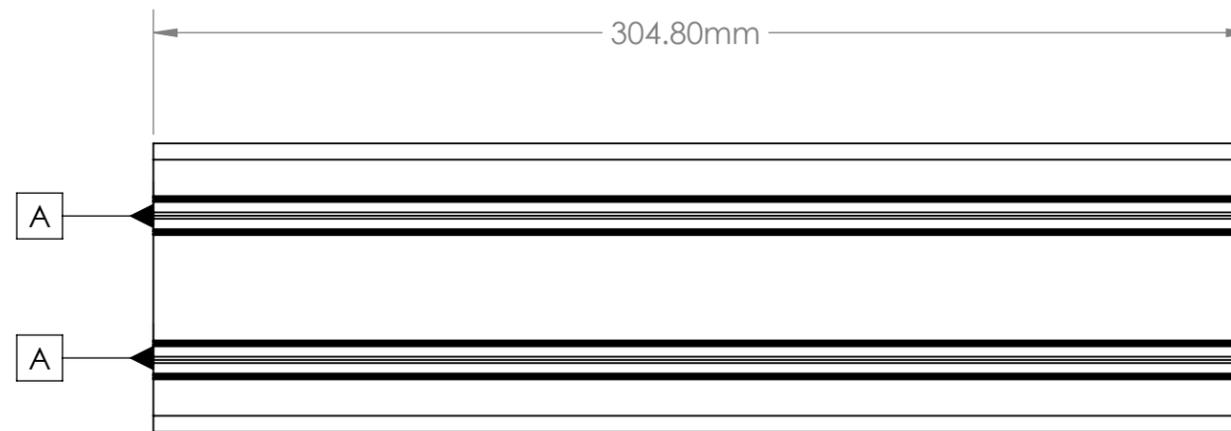
SHEET 13 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM

TOP VIEW:



SIDE VIEW:



QUANTITY: 10

NOTE: (UNLESS OTHERWISE SPECIFIED)

- PARTS MUST BE FREE OF BURRS AND SHARP EDGES
- HOLES ARE COUNTERBORED FOR M8 SHCS
- A TAP AND THREAD ALL END HOLES FOR M8 X 20mm DEEP

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN MILLIMETERS (MM)
TOLERANCES:
ANGULAR: ±1
ONE PLACE DECIMAL ±.1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005

DRAWN BY:
GDEMOSKY

DATE:
6/8/2020

DO NOT SCALE DRAWING



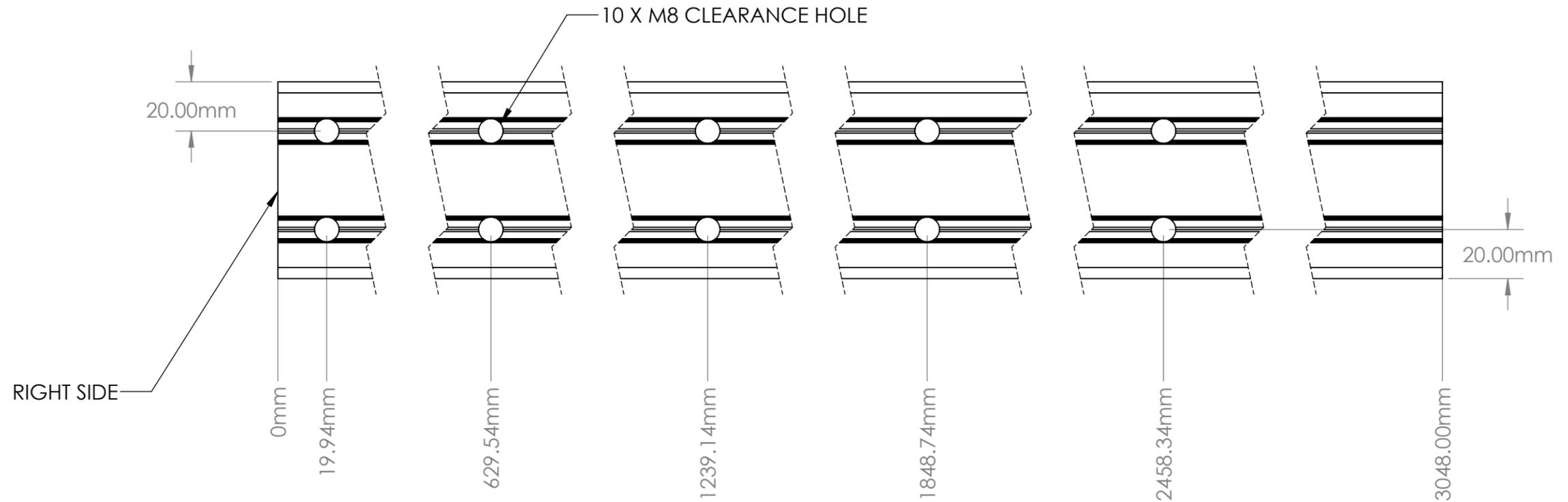
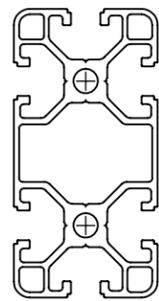
TITLE: CONTAINMENT - ITEM 4
SL ARM (LOWER)

SIZE B	DWG. NO. 98-31943	REV
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SCALE: 1:4

SHEET 14 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM



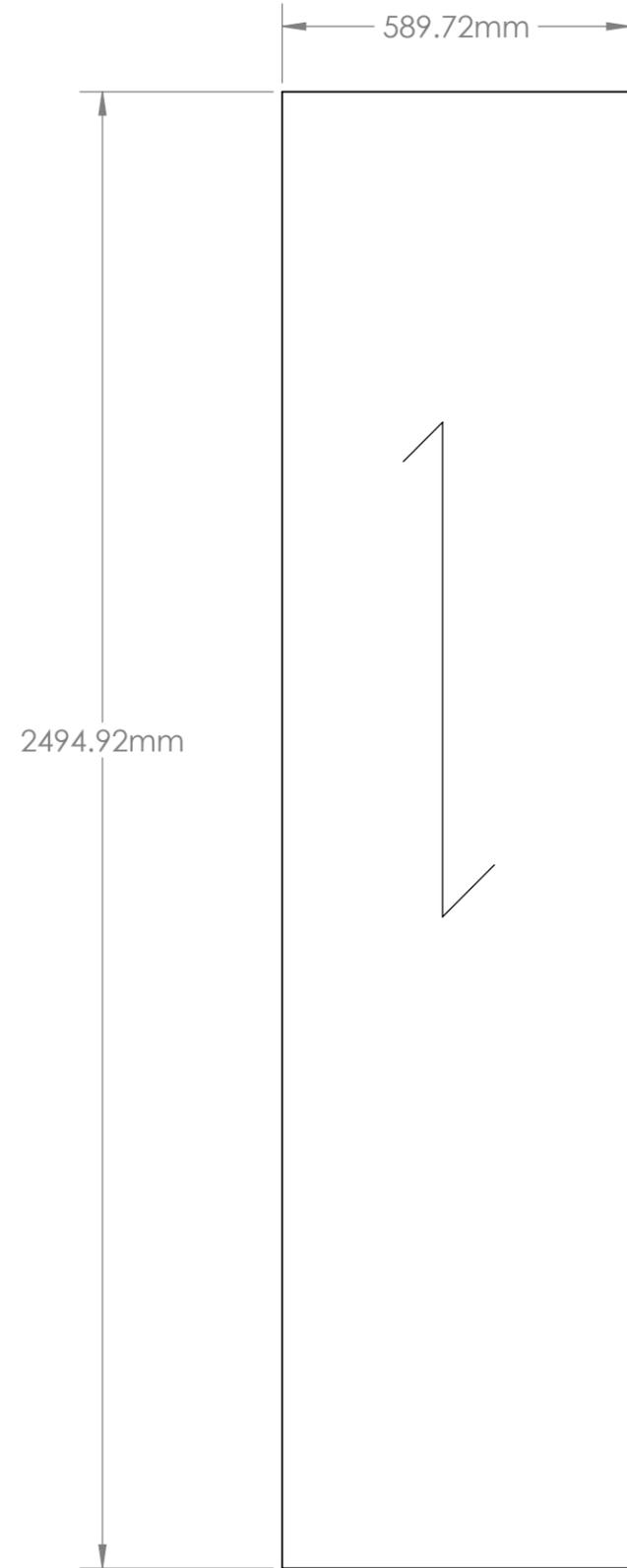
QUANTITY: 1

NOTE:
CUTS AND HOLES TO BE DEBURRED

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY: GDEMOSKY		TITLE: CONTAINMENT - ITEM 1 BOTTOM HORIZONTAL	
DATE: 6/8/2020	SIZE B	DWG. NO. 98-31943	REV
DO NOT SCALE DRAWING	SCALE: 1:25		SHEET 15 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM



8mm MULTIWALL QUANTITY: 5

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS (MM)
TOLERANCES:
ANGULAR: ±1
ONE PLACE DECIMAL ±.1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005

Tate[®]

TITLE: CONTAINMENT - POLY

DRAWN BY:
GDEMOSKY
DATE:
6/8/2020

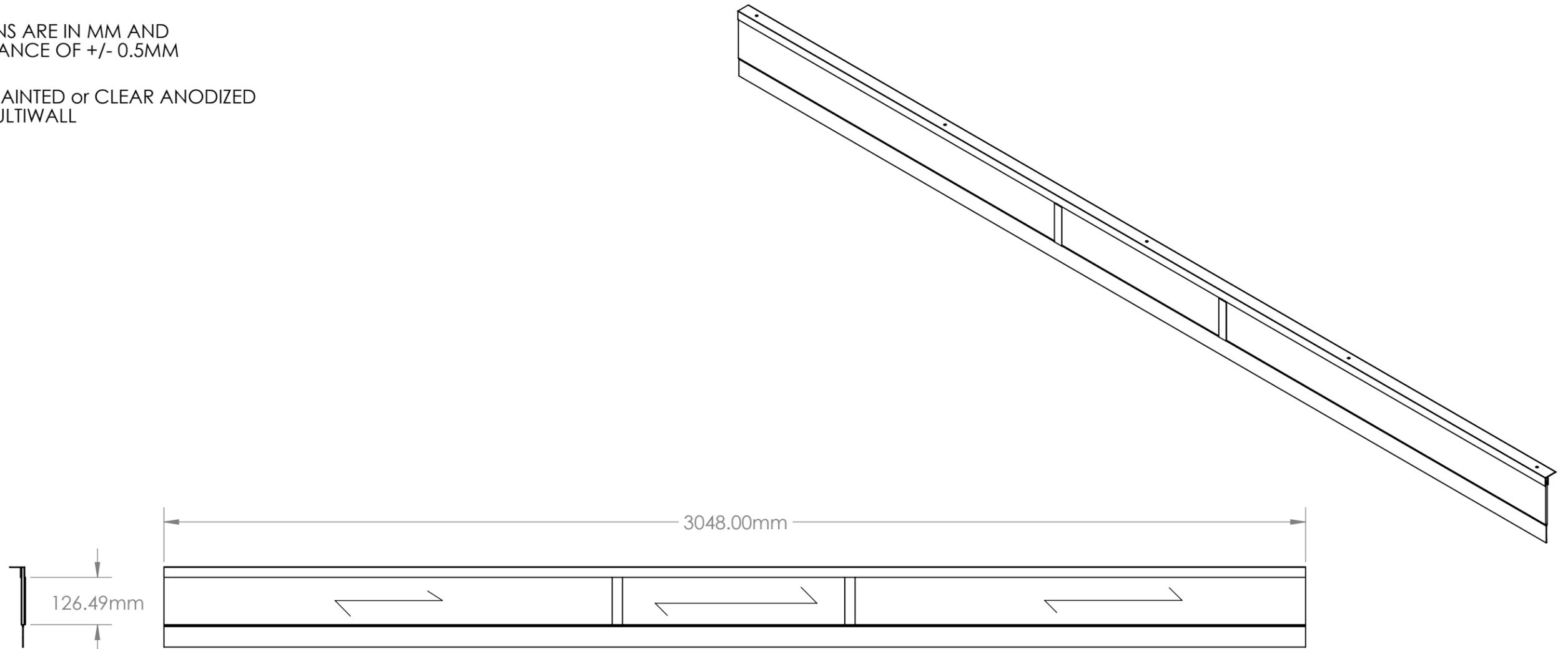
SIZE B	DWG. NO. 98-31944	REV
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DO NOT SCALE DRAWING

SCALE: 1:24 SHEET 16 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM

FINISH: GRAY PAINTED or CLEAR ANODIZED
POLY: 8mm MULTIWALL



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DIMENSIONS ARE IN MILLIMETERS (MM)
TOLERANCES:
ANGULAR: ±1
ONE PLACE DECIMAL ±.1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005

DRAWN BY:
GDEMOSKY
DATE:
6/8/2020
DO NOT SCALE DRAWING



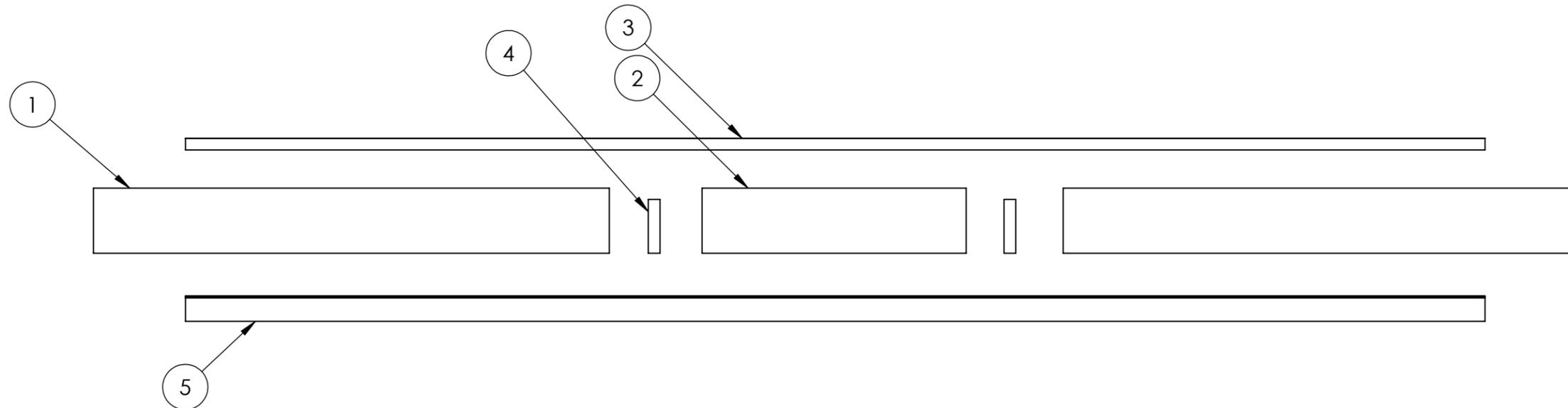
**TITLE: ADJUSTABLE BOTTOM SEAL -
OVERALL**

SIZE B	DWG. NO. 98-31945	REV
SCALE: 1:16		SHEET 17 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM

FINISH: GRAY PAINTED or CLEAR ANODIZED
POLY: 8mm MULTIWALL

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	21006/19184	8mm Multiwall	2
2	21006/19184	8mm Multiwall	1
3	26423	8MM LT F CHANNEL	1
4	26427	8MM LT H CHANNEL	2
5	30197	3" FLAP SEAL	1



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS (MM)
TOLERANCES:
ANGULAR: ±1
ONE PLACE DECIMAL ±.1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005



TITLE: ADJUSTABLE BOTTOM SEAL -
BOM

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GDEMOSKY

DATE:
6/8/2020

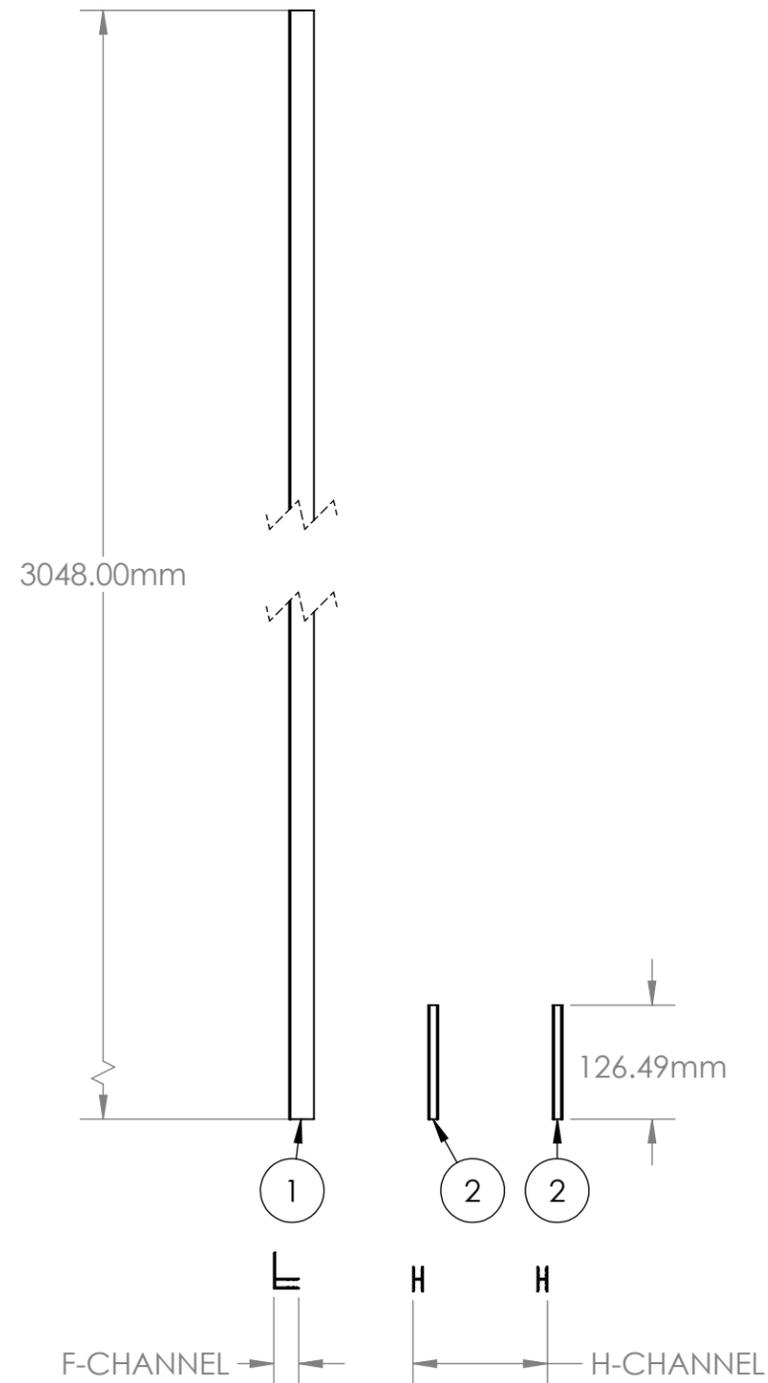
DO NOT SCALE DRAWING

SIZE	DWG. NO.	REV
B	98-31945	

SCALE: 1:16	SHEET 18 OF 22
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ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	26423	8MM LT F CHANNEL	1
2	26427	8MM LT H CHANNEL	2



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS (MM)
TOLERANCES:
ANGULAR: ±1
ONE PLACE DECIMAL ±.1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005



TITLE: ADJUSTABLE BOTTOM SEAL -
EXCUT

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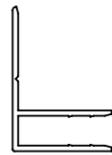
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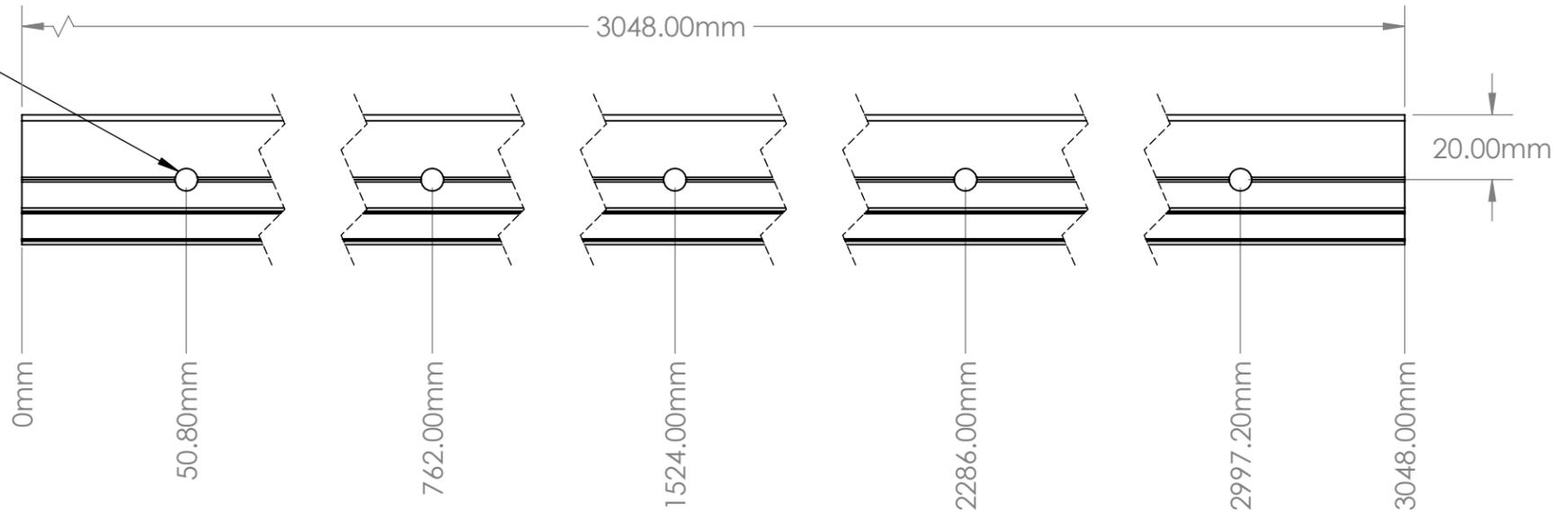
SIZE	DWG. NO.	REV
B	98-31943	

SCALE: 1:12	SHEET 19 OF 22
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ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM



5 X M6 CLEARANCE HOLE



QUANTITY: 1

NOTE:
CUTS AND HOLES TO BE DEBURRED

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TOLERANCES:
ANGULAR: ±1
ONE PLACE DECIMAL ±.1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005

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GDEMOSKY
DATE:
6/8/2020

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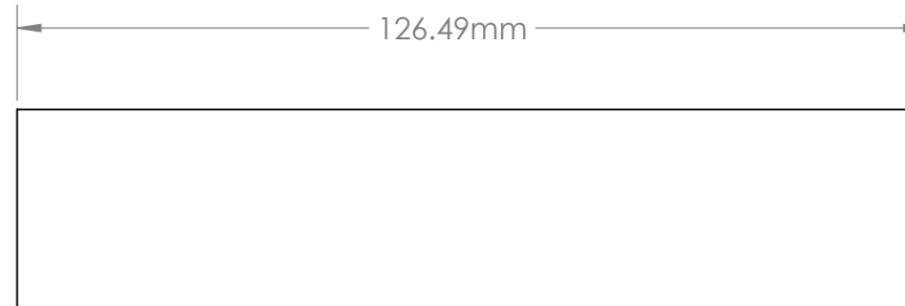
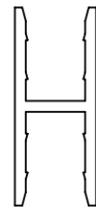


TITLE: BOTTOM SEAL - ITEM 1
F CHANNEL

SIZE B	DWG. NO. 98-31943	REV
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SCALE: 1:8 SHEET 20 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM



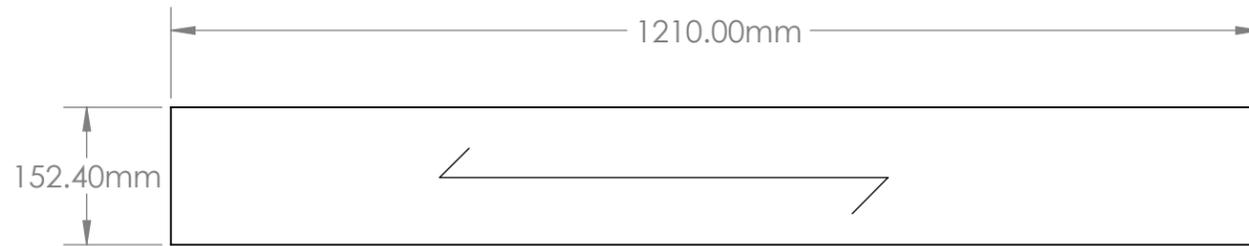
QUANTITY: 2

NOTE:
CUTS AND HOLES TO BE DEBURRED

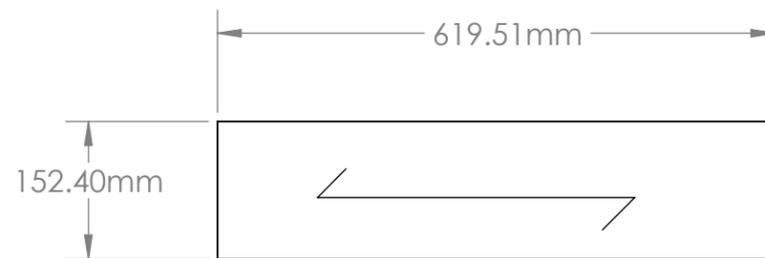
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DRAWN BY: GDEMOSKY		TITLE: BOTTOM SEAL - ITEM 2 H CHANNEL	
DATE: 6/8/2020	SIZE B	DWG. NO. 98-31943	REV
DO NOT SCALE DRAWING	SCALE: 1:2		SHEET 21 OF 22

ALL DIMENSIONS ARE IN MM AND
HAVE A TOLERANCE OF +/- 0.5MM



8mm MULTIWALL QUANTITY: 2



8mm MULTIWALL QUANTITY: 1

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ONE PLACE DECIMAL ±.1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005

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TITLE: CONTAINMENT - POLY

DRAWN BY:
GDEMOSKY
DATE:
6/8/2020

SIZE	DWG. NO.	REV
B	98-31944	

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